

Billet SPECIFICATIONS

No	Item	Specification	Remark
1	Chemical Composition	As per agreement with the purchaser	Determined by heat analysis using Optical Emission Spectrometer
2	Billet Size / Section	140 x 140mm +/- 3mm	Reference : MS 1494 : 2000
3	Billet Length	As per agreement with the purchaser	Tolerance : As per MS 1494:2000
4	Rhomboidity	10mm max	Reference : MS 1494 : 2000
5	Twist	1 degree /m max	Reference : MS 1494 : 2000
6	Camber	5mm/m max	Reference : MS 1494 : 2000
7	Warp	5mm/m max	Reference : MS 1494 : 2000
8	Others	Free from harmful cracks,grooves,slag inclusion, overlap, scratches & beard(oxy-cut), oscillation mark < 5mm, and pinholes.Both ends are free from shrinkage hole	